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| Actron RGB Logo Stacked | *Spare Parts* |
| **Technical Bulletin** |

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| **Bulletin no. SP000009A** |
| **Date: 05/03/2014** |
| **To: Customer care, Spare Parts, Tech support and Service.** |
| **From: Spare Parts** |
| **Author: Terry Ord** |
| **Subject: EXV Valves & Stator Coils** |
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**Issue:** Current VPF EXV Valves & Stator coils have been discontinued by the supplier

**Solution** Replaced by UKV EXV with a different valve core diameter

**Note :** please check/run out old stock prior to using new – see tables next page

For service & sales replacements, it is necessary to replace the **WHOLE** EXV assembly, not only the stator coil and EXV’s see table below

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| Model | Part Number |
| SRV/M131E | 8011-318-04 |
| SRV/M151E | 8011-318-05 |
| SRV131E-V | 8011-318-06 |
| SRV151E-V | 8011-318-03 |
| SRV/M171E | 8010-659-13 |
| SRV171E-V | 8010-659-15 |
| SRV171A | 8010-659-14 |
| SRV/M191E  SRV/M201E | 8011-097-03 |
| SRV191E-V  SRV201E-V | 8011-097-05 |
| SRV191A  SRV201A | 8011-097-04 |
| SRV/M231E | 8005-079-01 |
| SRV231-EV | 8005-079-02 |

**For further information, please contact: Spare Parts or Technical Support Team**

**technicalsupport@actronair.com.au**

***EXV Assembly***

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| Model | OLD | NEW |
| SRV/M131E SRV/M151E  SRV131E-V SRV151E-V | ***4550-019*** ASSY EXV 3/8" R410A 2.5 ORIFICE | ***4550-033*** ASSY EXV UKV 3/8" R410A 2.5 ORIFICE |
| SRV/M171E  SRV171E-V  SRV171A  SRV/M191E  SRV/M201E  SRV191E-V  SRV201E-V  SRV191A  SRV201A | ***4550-020*** ASSY EXV 3/8" R410A 2.5 ORIFICE | ***4550-034*** ASSY EXV UKV 3/8" R410A 2.5 ORIFICE |
| SRV/M231E  SRV231-EV | ***4550-018*** ASSY EXV 1/2" R410A 3.0 ORIFICE | ***4550-032*** ASSY EXV UKV 1/2" R410A 3.0 ORIFICE |

***Stator Coil***

|  |  |  |
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| Model | OLD | NEW |
| SRV/M131E SRV/M151E  SRV/M171E  SRV/M191E  SRV/M201E  SRV/M231E | ***4550-021*** EXV STATOR COIL EPF-MOZS436EO DC12V 1.0M CABLE | ***4550-031*** EXV STATOR COIL UKV-A044 DC12V 1.0M CABLE |
| SRV171A  SRV191A  SRV201A | ***4550-022*** EXV STATOR COIL EPF-MOZS436EO DC12V 4.5M CABLE | ***4550-036*** EXV STATOR COIL UKV-A044 DC12V 4.5M CABLE |
| SRV131E-V SRV151E-V  SRV171E-V  SRV191E-V  SRV201E-V  SRV231E-V | ***4550-029*** EXV STATOR COIL EPF-MOZS436EO DC12V 2.5M CABLE | ***4550-035*** EXV STATOR COIL UKV-A044 DC12V 2.5M CABLE |

Below table shows the production implementation:

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| Model | Serial Number | Status |
| SRV/M131E SRV/M151E  SRV131E-V SRV151E-V | From s/n # 409673 and onwards | Implemented |
| SRV/M171E  SRV171E-V  SRV171A  SRV/M191E  SRV/M201E  SRV191E-V  SRV201E-V  SRV191A  SRV201A | From s/n 410007 and onwards | Implemented |
| SRV231E  SRV231-EV | From s/n # 413351 and onwards | Implemented |